GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10088-3 1.4560 (X3CrNiCu19-9-2)

Standard Specification for Semi-Finished Products, Bars, Rods, Wire, Sections and Bright Products of Corrosion Resistant Steels for General Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS EN 10088-3 1.4560 (X3CrNiCu19-9-2) Semi-Finished Products, Bars, Rods, Wire, Sections and Bright Products of Corrosion Resistant Steels for General Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Bars, Rods and Wire

Chemical Composition		
Carbon	C %	0.035 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	1.500 - 2.000
Phosphorus	P %	0.045 max.
Sulphur	S %	0.015 max.
Chromium	Cr %	18.000 - 19.000
Nickel	Ni %	8.000 - 9.000
Nitrogen	N %	0.100 max.
Copper	Cu %	1.500 - 2.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	450 - 650
Proof Strength in Mpa	220 min.
Elongation in %	45 min.
Reduction of Area in %	-
Hardness in HBW	215 max.
Impact in Joule	100 @ RT

www.gravitycastindia.com

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
EN 10088-3 X3CrNiCu19-9-2	AFNOR NF	France	Steel
EN 10088-1 X3CrNiCu19-9-2	AFNOR NF	France	Steel
EN 10088-1 X3CrNiCu19-9-2	DIN	Germany	Steel
EN 10088-1 X3CrNiCu19-9-2	DIN	Germany	Steel
EN 10088-1 1.4560	DIN	Germany	Steel
10263-5 X 3 CrNiCu 19 9 2	EN	European Union	Bars, Wire and Rod
10088-1 X 3 CrNiCu 19 9 2	EN	European Union	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.